

QUALITY CHARACTERIZATION OF BREAD RETAILED IN NAIROBI COUNTY, KENYA: PHYSICO-CHEMICAL AND MICROBIAL PROFILES

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ABSTRACT

Key words



INTRODUCTION

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MATERIALS AND METHODS

Sample collection

Analytical methods

Determination of moisture content

Determination of crude fibre

Determination of protein content



Determination of crude fat content**Determination of crude ash content****Determination of carbohydrate content**

$$100 - (\text{moisture content \%} + \text{crude ash \%} + \text{crude fat \%} + \text{crude protein \%} + \text{crude fibre \%})$$

Determination of water activity**Determination of acid insoluble ash**

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Determination of pH of aqueous extract**Analysis of Yeast and Moulds****Data analysis**

RESULTS AND DISCUSSION

Comparative evaluation of physio-chemical quality of brown and white breads in urban supermarkets

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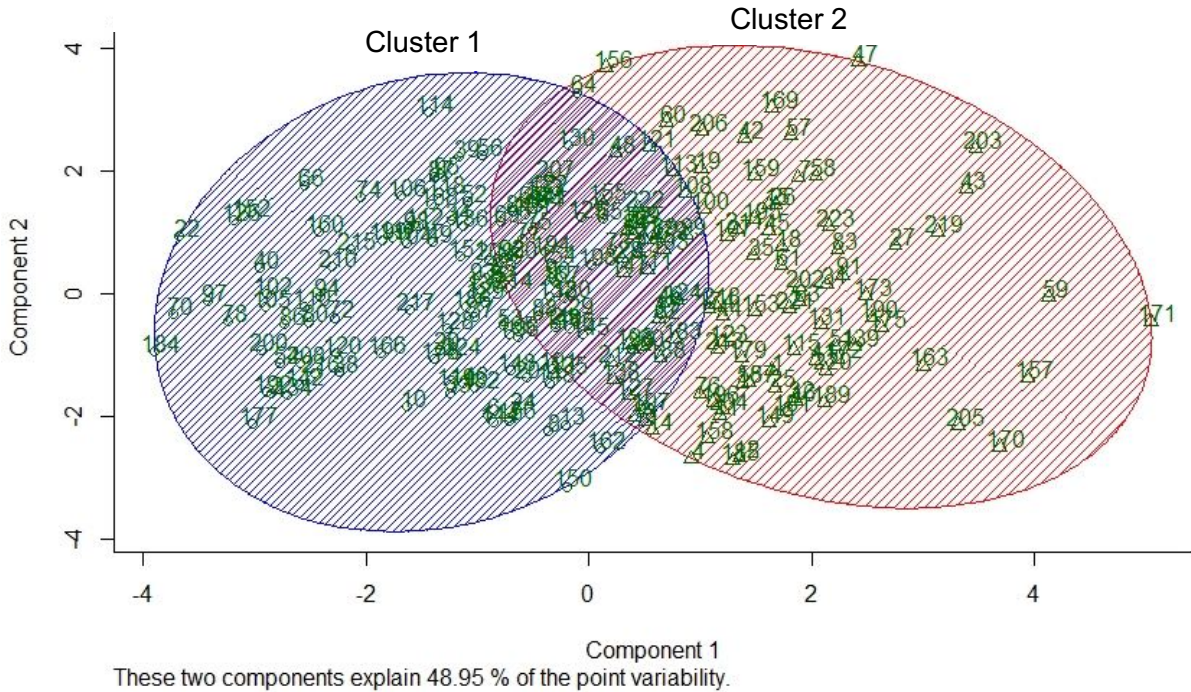


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**Cluster of bread sold in urban supermarkets based on physico-chemical attributes
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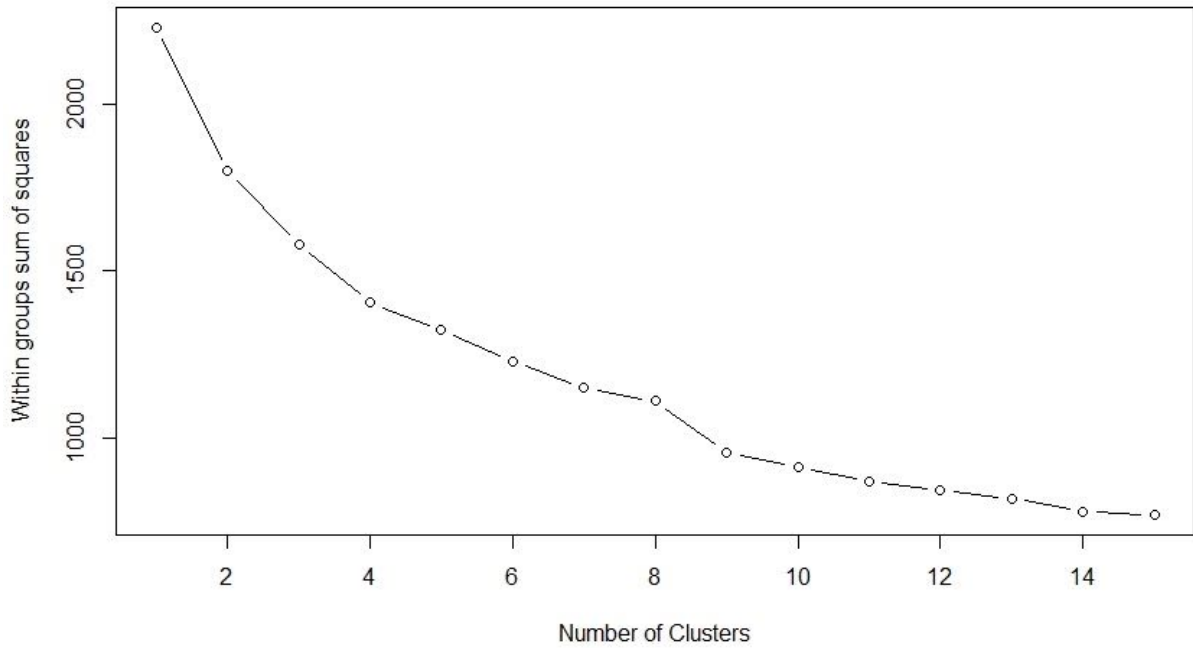
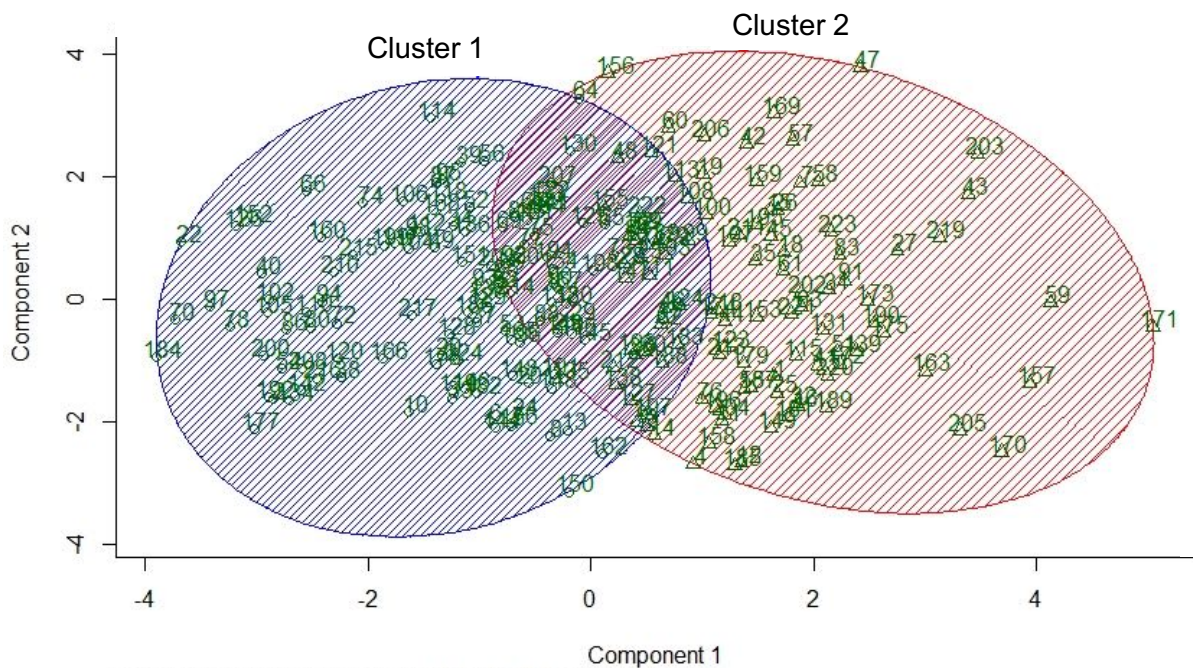


Figure 1: WSS plot for K means clusters for bread sold in Nairobi Kenya



These two components explain 48.95 % of the point variability.

Figure 2: K means clustering of physico-chemical attributes of bread traded in urban supermarkets



Figure 3: Physico-chemical characterization of bread retailed in the urban county of Nairobi

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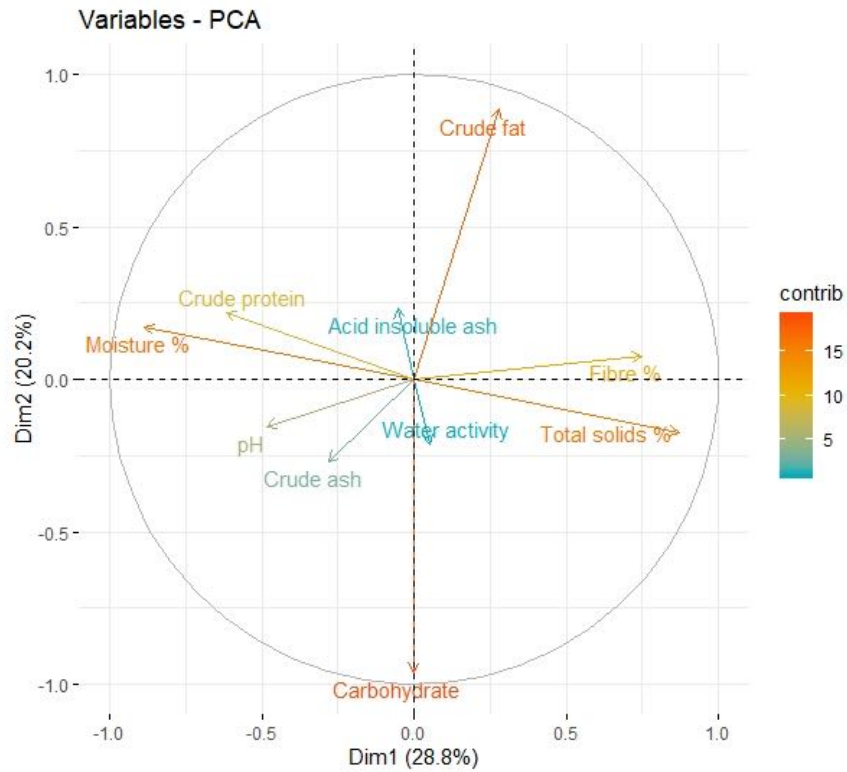


Figure 4: Principle component analysis of physico-chemical attributes of bread retailed in the urban county of Nairobi

CONCLUSION

ACKNOWLEDGEMENTS

Funding Sources

Conflict of Interest



Table 1: Nutritional quality of bread in urban supermarkets

Type of bread	Moisture (%)	Total solids (%)	Crude protein (%)	Crude fat (%)	Crude fibre (%)	Crude ash (%)	Carbohydrate	Acid insoluble ash (%)
Brown	32.44±2.35a	67.02±2.39b	13.6±1.61a	7.42±3.20a	0.65±0.17b	0.68±0.29a	77.53±3.41a	0.47±0.33a
White	30.34±2.63b	68.95±2.64a	13.1±1.59b	7.53±3.56a	0.72±0.19a	0.69±0.28a	77.83±3.41a	0.36±0.25a
CV %	8.42	3.96	12.1	45.1	22.33	0.94	4.39	82.04
MSD	0.55	0.66	0.42	0.89	0.04	0.07	0.89	0.22
p-value	<0.001	<0.001	0.008	0.808	<0.001	43.1	0.483	0.343

The values are mean ± sd of all the samples analyzed in duplicates. All the variables in dry weight basis except for moisture and total solids. MSD-minimum significant difference



Table 2: Physical and microbial quality of bread in urban supermarkets

Type	Water activity*	pH	Yeast and moulds log cfu/g
Brown bread	0.87±0.16b	5.66±0.18a	nd
White bread	0.72±0.16a	5.64±0.18a	nd
CV %	13.91	3.26	na
MSD	0.07	0.05	
p-value	<0.001	0.462	na

*Significant at $p < 0.01$. nd-not detected, na-not applicable. The values are mean \pm sd of all the 56 samples analyzed in duplicates. MSD-minimum significant difference



Table 3: Loading of individual observations of variables into clusters

Variables		Cluster 1 (Proportion %)	Cluster 2 (Proportion %)
Supermarket chain	Supermarket chain 1	56 (50.0)	56 (50.0)
	Supermarket chain 2	6 (37.5)	10 (62.5)
	Supermarket chain 3	19 (39.6)	29 (60.4)
	Supermarket chain 4	26 (54.2)	22 (45.8)
Brand	Brand 1	14 (50.0)	14 (50.0)
	Brand 2	20 (71.4)	8 (28.6)
	Brand 3	3 (50.0)	3 (50.0)
	Brand 4	2 (50.0)	2 (50.0)
	Brand 5	2 (100.0)	0 (0.0)
	Brand 6	2 (7.1)	26 (92.9)
	Brand 7	10 (35.7)	18 (64.3)
	Brand 8	1 (100.0)	0 (0.0)
	Brand 9	1 (100.0)	0 (0.0)
	Brand 10	1 (14.3)	6 (85.7)
	Brand 11	4 (57.1)	3 (42.9)
	Brand 12	19 (67.90)	9 (32.1)
	Brand 13	24 (85.70)	4 (14.3)
	Brand 14	3 (21.4)	11 (78.6)
	Brand 15	11 (78.6)	3 (21.4)
Individual supermarket lines	Supermarket line 1	3 (18.8)	13 (81.3)
	Supermarket line 2	8 (50.0)	8 (50.0)
	Supermarket line 3	8 (50.0)	8 (50.0)
	Supermarket line 4	6 (37.5)	10 (62.5)
	Supermarket line 5	9 (56.3)	7 (43.8)
	Supermarket line 6	8 (50.0)	8 (50.0)
	Supermarket line 7	9 (56.3)	7 (43.8)
	Supermarket line 8	10 (62.5)	6 (37.5)
	Supermarket line 9	11 (68.8)	5 (31.3)
	Supermarket line 10	10 (62.5)	6 (37.5)
	Supermarket line 11	9 (56.3)	7 (43.8)
	Supermarket line 12	4 (25.0)	12 (75.0)
	Supermarket line 13	4 (25.0)	12 (75.0)
	Supermarket line 14	8 (50.0)	8 (50.0)

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